




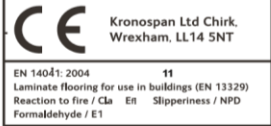


FLOOR-2-GO



KRONO 12mm RANGE SPECIFICATION SHEET

PRODUCT DESCRIPTION

PROPERTY	INFO	CLASS 32
Dimension	1285 x 192 x 12.0mm	 HEAVY DOMESTIC
Package	6 pieces per carton = 1.48m ² correspondingly 15kg 48 cartons per pallet = 71.04m ²	
Production	Direct faced laminate flooring / melamine impregnated paper / core high-density fibreboard made using 70% FSC timber certified by BM TRADA under license number C018728	 GENERAL COMMERCIAL
Laying	Laying without glue Glueless locking system Must be layed as floating floor (see instructions)	
Classification (BS EN 13329)	23: Heavy domestic use 32: General commercial use	 EN 14041: 2004 11 Laminate flooring for use in buildings (EN 13329) Reaction to fire / Cla En Slipperiness / NPD Formaldehyde / E1



The mark of responsible forestry

PRODUCT CHARACTERISTICS HDF-BASE

FACTOR	STANDARD	UNIT	NOMINAL VALUE
Formaldehyde content	EN 622-1	mg/100g	≤ 8 (class E1)
24h swelling	EN 622-5	%	≤ 17%
Bending strength	EN 622-5	N/mm ²	23
Internal bond	EN 622-5	N/mm ²	1
Moisture content	EN 622-1	%	4 to 11

PRODUCT CHARACTERISTICS OF LAMINATED FLOOR CORE-BOARDS CLASS: 23-31

FACTOR	STANDARD	UNIT	NOMINAL VALUE
Abrasion	EN 13329	REVS	AC 4: IP ≥ 4,000
Impact resistance	EN 13329	N & mm	≥ IC 2
Stain resistance	EN 438.2.15	Scale*	Group 1&2: 5 Group 3:4
Thickness swelling	EN 13329	%	≤ 18

*1-5 being the best value = no visible change

PRODUCT CHARACTERISTICS FINISHED FLOOR BOARDS

FACTOR	STANDARD	UNIT	NOMINAL VALUE
Thickness of element t	EN 13329	mm	12.0mm nominal +/- 0,5 Max - Min \leq 0,5
Length of top layer l	EN 13329	mm	currently 0.5
Width of top layer w	EN 13329	mm	w(average) \leq 0,1
Angular accuracy q	EN 13329	mm	q(max) \leq 0,2
Edge straightness of Top layer, s	EN 13329	mm/m	s (max) \leq 0,3
Flatness of the element Width fw	EN 13329	%	fw(concave) \leq 0,15 fw (convex) \leq 0,20
Flatness of the element Length fl	EN 13329	%	fl(concave) \leq 0,50 fl(convex) \leq 1,00
Joint opening o	EN 13329	mm	o (average) \leq 0,15 (max) - o (min) \leq 0,20
Height difference between elements	EN 13329	mm	h (average) \leq 0,10 h (max) - h (min) \leq 015
Dimensional stability	EN 13329	mm	o average \leq 0,9
Light fastness*	EN 20105-A02		Grey scale: \geq 4
	EN ISO 150-B02		Blue wool scale: \geq 6
Imprint after constant Loading*	EN 433		no visible change
Surface soundness	EN 311	N/mm ²	\geq 1,00
Width of decor misalignment	EN 13329	mm	+ / - 4

* Not tested in the Kronospan Laboratory

PROPERTY	INFO	CONSTRUCTION
Cover dimensions	1285 x 192 x 12mm	<p>Decorative laminate 0.2mm</p> <p>HDF Core</p> <p>Counteracting laminate 0.1mm</p>
Carrier material	HDF 11.3mm	
Decor laminate	0.2mm	
Balance	0.1mm	
Abrasion	\geq 4,000	
Packing	6 panels = 1.48m ² / 48 packages per pallet 288 panels = approx. 71.04m ² per pallet	
Weight	15kg per package / 740kg per pallet, pallet size 1300 x 820 x 1000mm	
Loading quantity	Truck 32 pallets = approx. 2273m ²	